

CLAIMS

516
a17

1. A pneumatic tire comprising
a pair of bead portions each with a bead core therein,
a carcass comprising one ply of cords extending between
the bead portions through a tread portion and sidewall portions
and turned back in each said bead portion from the axially inside
to the axially outside of the tire and wound around the bead core
in each said bead portion so as to form a pair of wound portions
and a main portion therebetween,

each said wound portion having a radially outer part
extending axially inwards along the radially outer face of the
bead core to have a length not less than 0.5 times the width of
said radially outer face when measured along the radially outer
face,

each said bead portion provided between said radially
outer part and the radially outer face of the bead core with an
organic fiber cord layer,

a distance between the carcass cords in said radially
outer part and the radially outer face of the bead core being in a
range of from 0.05 to 1.0 times the section height of the bead
core when measured in a normal direction to the radially outer
face of the bead core.

2. The pneumatic tire according to claim 1, wherein

each said bead portion is provided radially outside the
radially outer part with a reinforcing layer of cords so as to
secure the radially outer part between the reinforcing layer and
the bead core.

516
a27

3. The pneumatic tire according to claim 2, wherein

the cords of the reinforcing layer are laid at an angle in

Sub
Q2^a
7^c

4. The pneumatic tire according to claim 2, wherein the cords of the reinforcing layer are laid at an angle in a range of from 0 to 5 degrees with respect to the circumferential direction.

5. The pneumatic tire according to claim 1, 2, 3 or 4,
wherein

in each said bead portion, a bead apex rubber is disposed radially outside the radially outer part, and a chafer rubber is disposed axially outside the bead apex rubber,

the bead apex rubber has a 100% modulus in a range of from 6.3 to 8.6 MPa, and the chafer rubber has a 100% modulus in a range of from 5.4 to 8.2 MPa, and

the 100% modulus of the chafer rubber is less than the 100% modulus of the bead apex rubber.

add a3